

CERTIFICATE

Certificate of conformity for the Fusion Welding of Metallic Materials

BS EN ISO 3834-2:2021

Quality Requirements for the Fusion Welding of Metallic Materials – Part 2: Comprehensive Quality Requirements

In accordance with TÜV UK Ltd procedures, it is hereby certified that

Richard Alan Engineering

Richard Alan House, Shaw Cross Business Park, Owl Lane, Dewsbury,
West Yorkshire, WF12 7RD, United Kingdom

applies a quality and welding management system in line with the above standard for the following scope:

Product Type:	Specialist engineering including design, manufacture and installation of pressure vessels, process pipework, wastewater treatment equipment and structural steelwork to nationally recognised standards, internationally recognised standards and client specifications.
Product Standards:	2014/68/EU (Pressure Equipment Directive), PESR: 2016 (Pressure Equipment Safety Regulations), PD 5500:2021 + A3:2023, EN 13445 Parts 1-6, BS EN 13480 Parts 1-6, BS EN ISO 1090-1:2009+A1:2011, ASME VIII (Div 1):2023, ASME B31.1:2022, ASME B31.3:2022, AWS D1.1:2020 and client specifications as applicable.
Welding and Inspection Standards:	ISO 15614-1:2017+A1:2019, ISO 9606-1:2017, ISO 9606-4:1999, BS EN 1090-2:2018, ISO 17636-1:2022, ISO 17637:2016, ISO 5817:2023, ASME IX: 2023, ASME V:2023, ASME B31.1:2022, ASME B31.3:2022, AWS D1.1:2020 and application standards as applicable.
Parent Materials:	Carbon / Carbon Manganese steels group 1.1, 1.2, 1.3, Austenitic stainless steel group 8.1 & 8.2, Austenitic Ferritic Stainless Steel group 10.1, Carbon Manganese steels with 0.30% < C ≤ 0.85% steel group 11.1 and Nickel & Nickel alloys groups 42 & 45 as per PD CEN ISO/TR 15608: 2017
Welding and Allied Processes:	135: MAG - Metal Active Gas welding with single solid electrode, 136: MAG - Metal Active Gas welding with single flux cored electrode, 141: TIG - Tungsten Inert Gas welding with single solid electrode as per EN ISO 4063:2023.
Welding Co-ordinators:	Mr. D. Lilley – Comprehensive Level Knowledge – Competency assessed via Professional Technical Interview

Certificate No: GB02065
Annex No: n/a
Audit Report No: 2023/29166



Valid until: 30/11/2028
Initial Certification: 22/12/2014
Effective Date: 01/12/2023

Signed for and on behalf of TÜV UK Ltd, the Certification Body

This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and certification procedures as amended from time to time, and its validity is subject to regular surveillance audits.

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